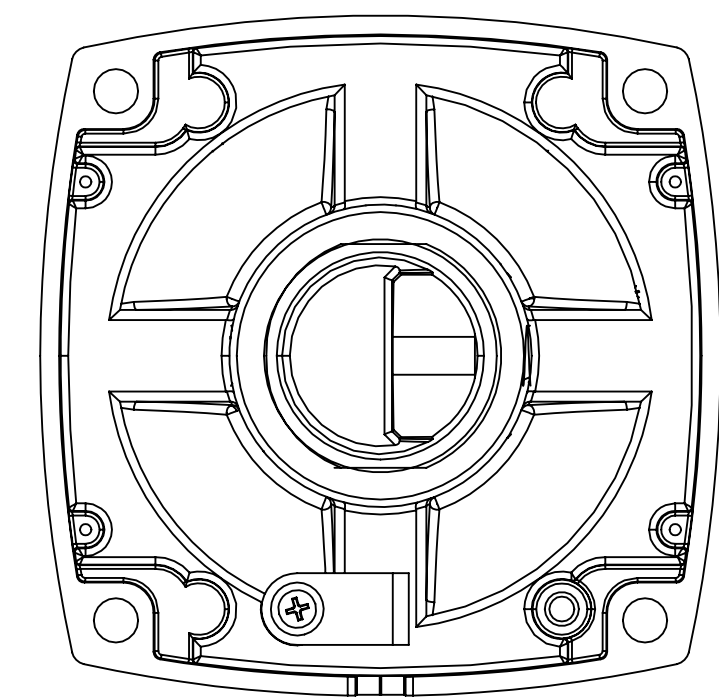
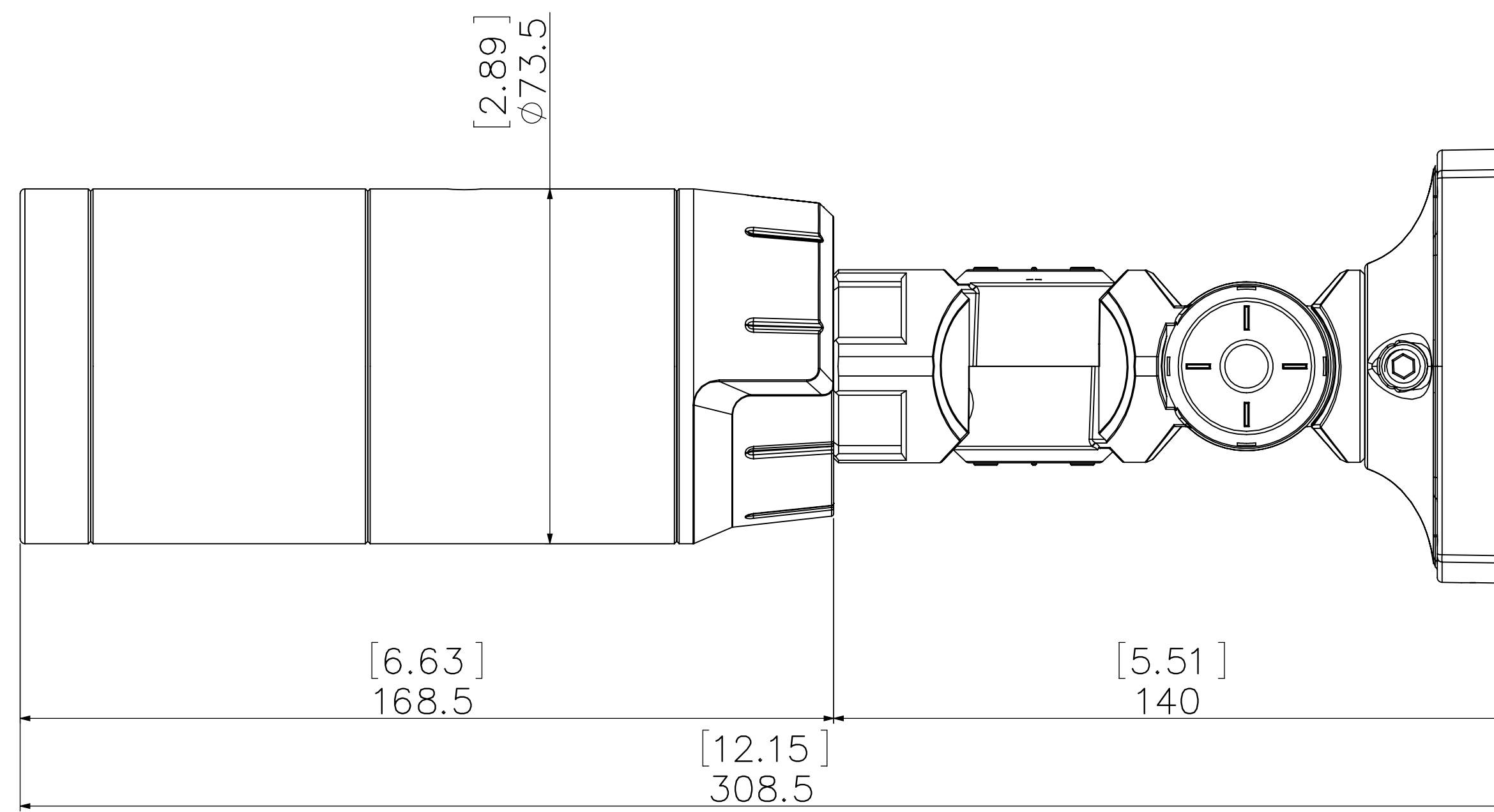
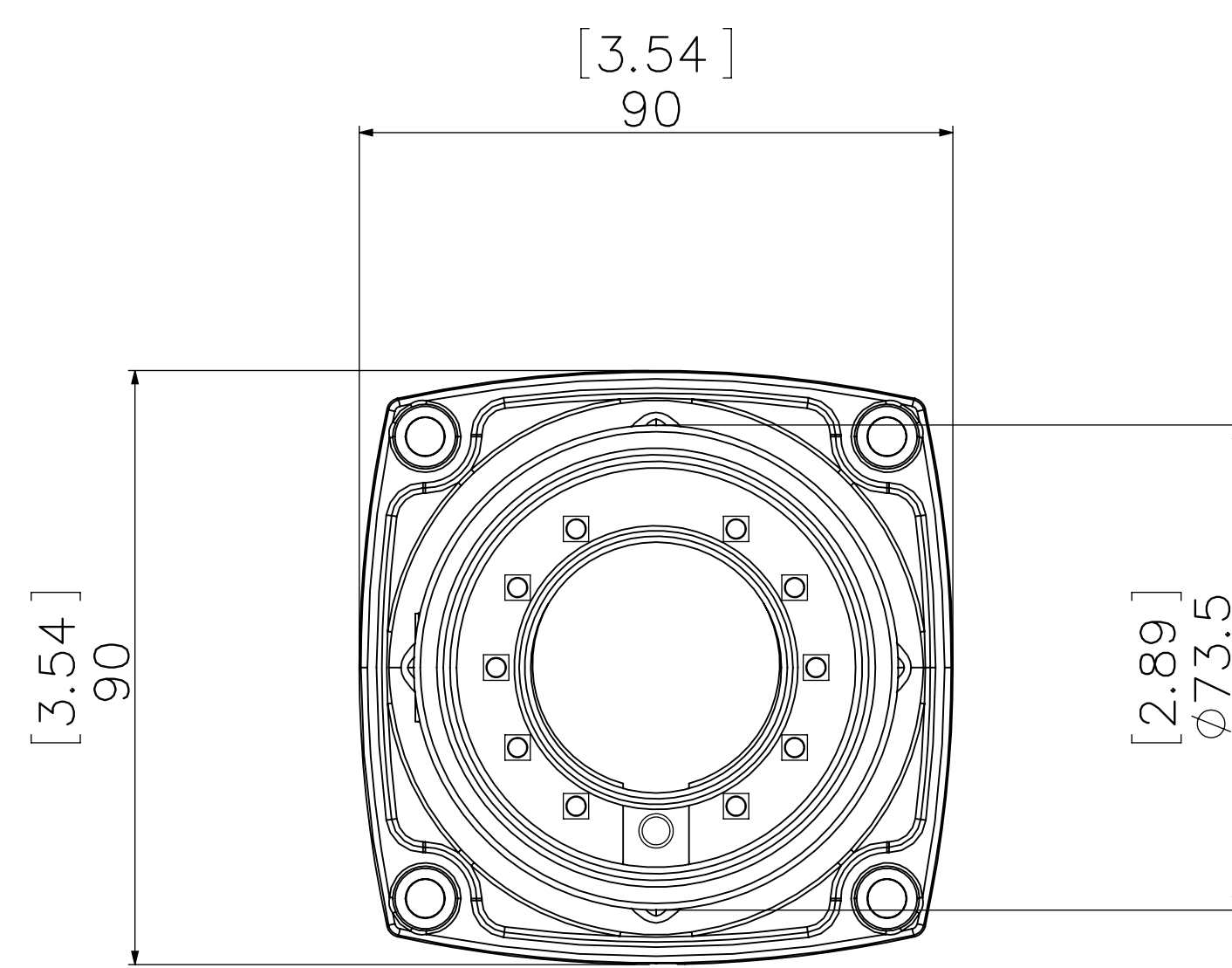
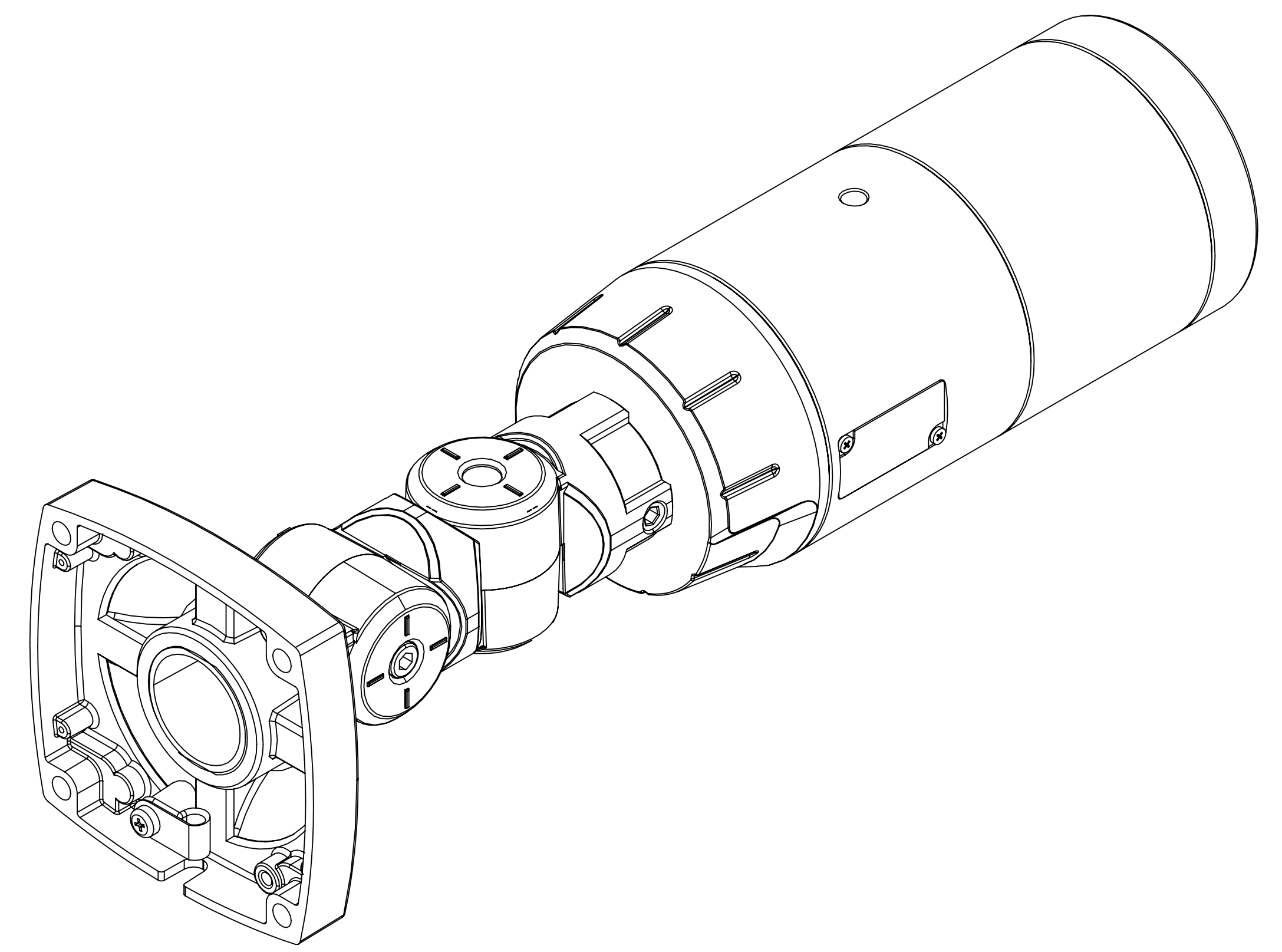
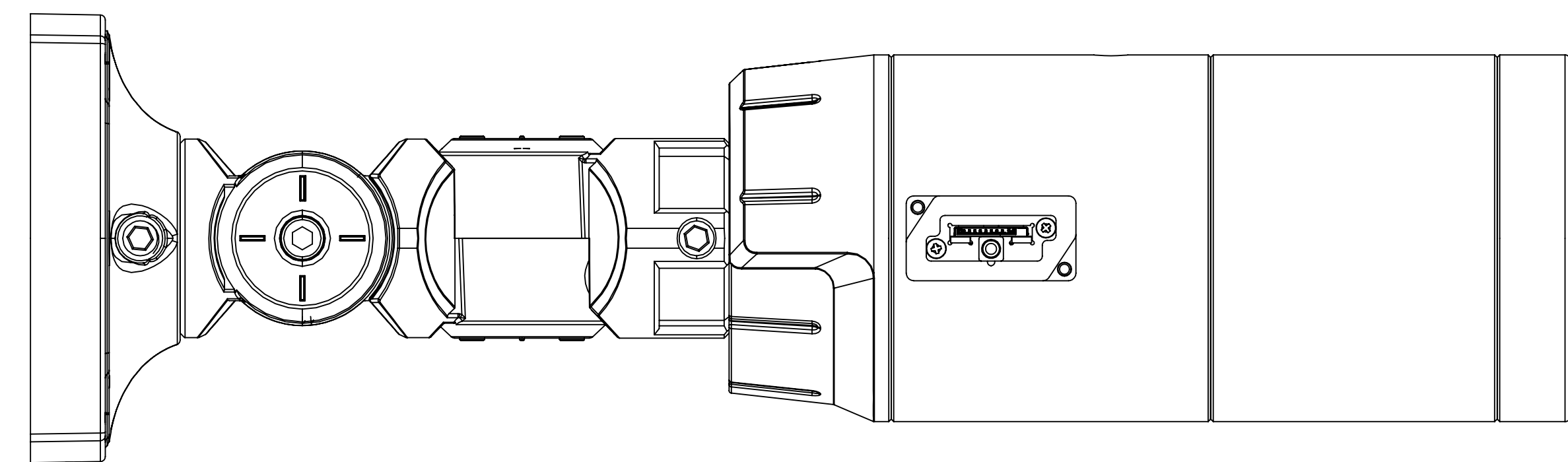
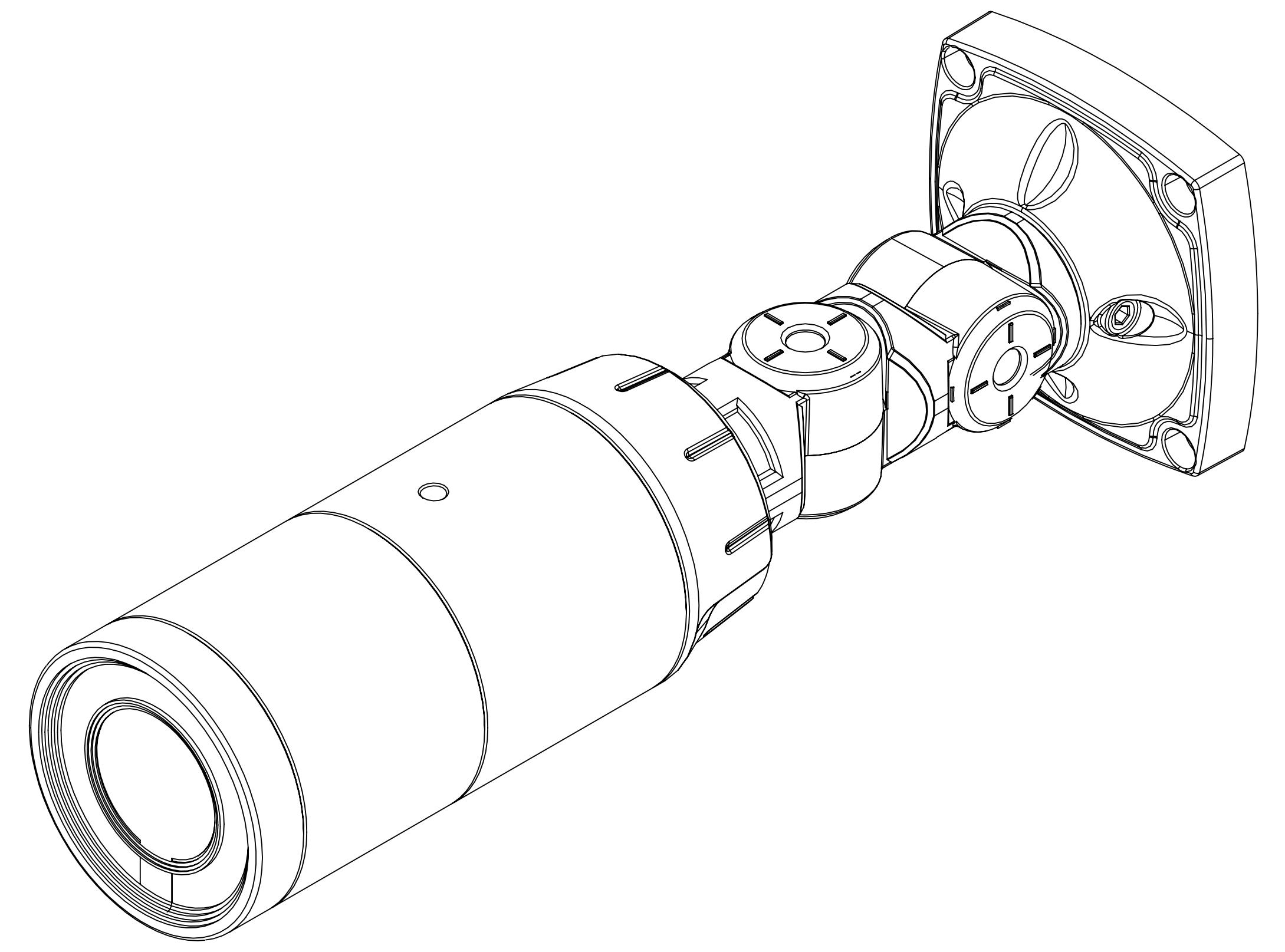
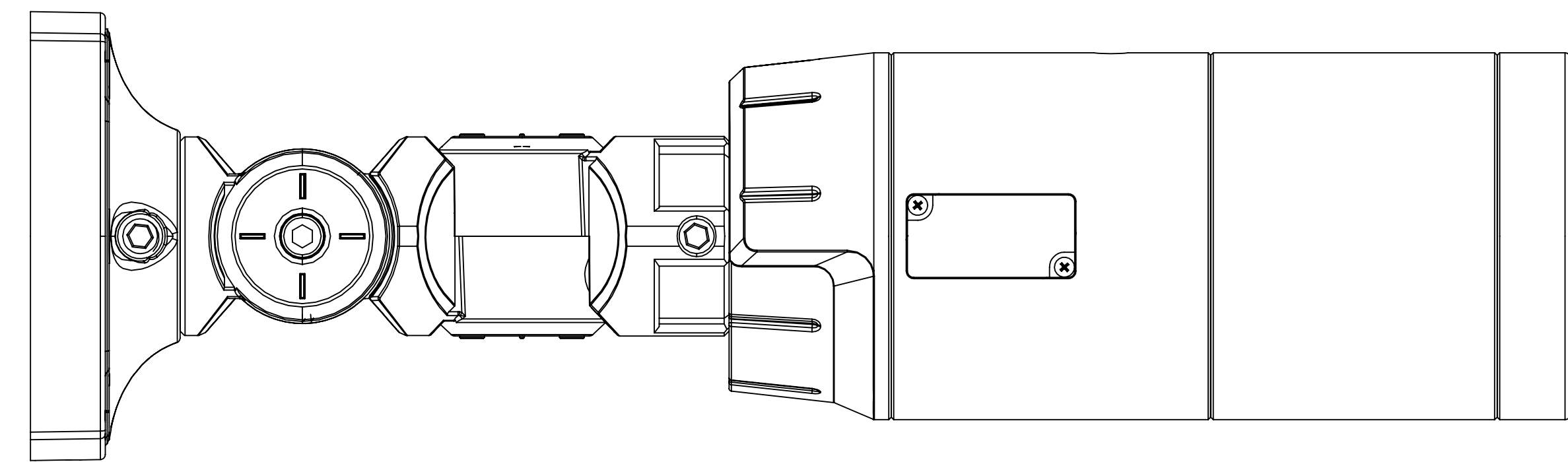
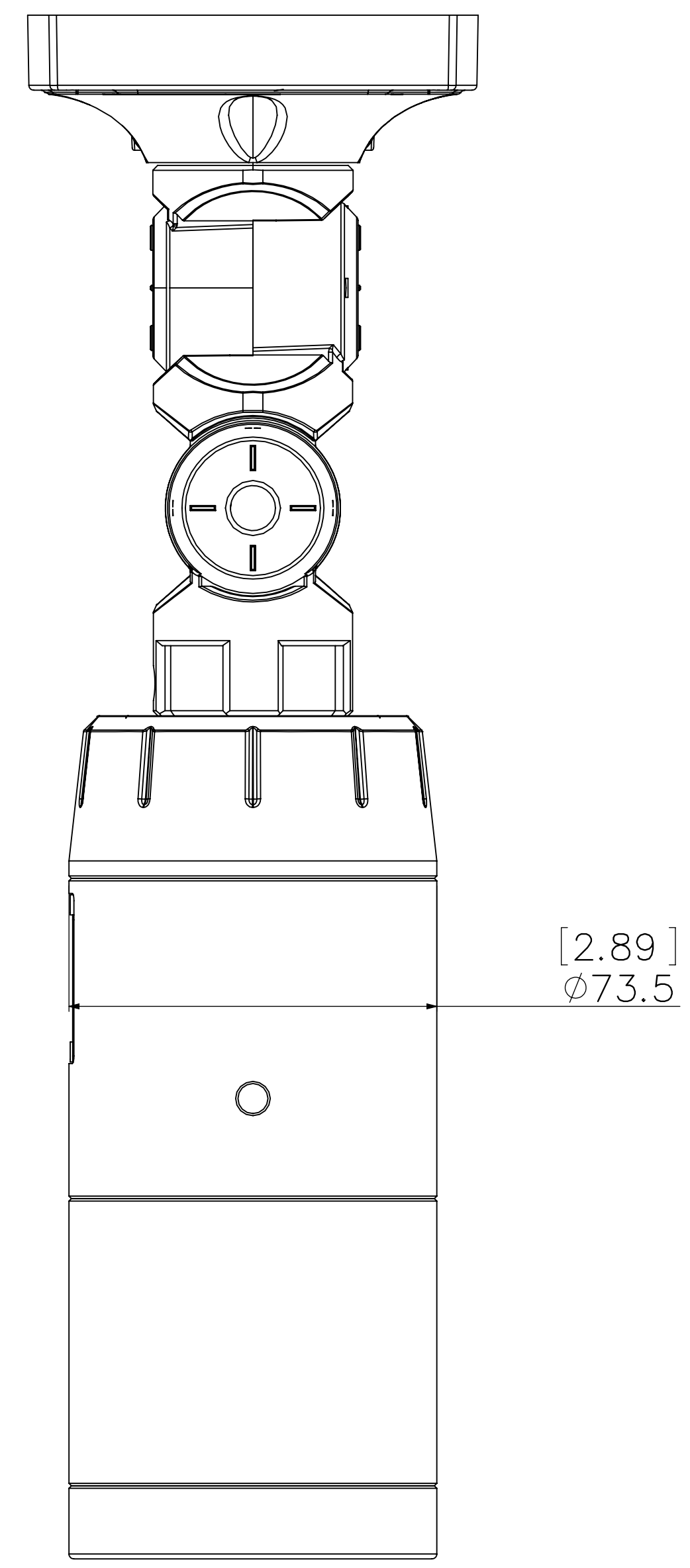


GRADE	4	GRADE	ANGULAR	FINISH	SCALE
TOLERANCES (mm)					
DIMENSION	GRADE	1	2	3	4
0 - 3		0.1	0.1	0.1	0.1
3 - 6		0.15	0.15	0.15	0.15
6 - 18		0.2	0.2	0.2	0.2
18 - 30		0.25	0.25	0.25	0.25
30 - 100		0.3	0.3	0.3	0.3
100 - 300		0.4	0.4	0.4	0.4
300 - 1000		0.5	0.5	0.5	0.5
1000 - 3000		0.6	0.6	0.6	0.6
3000 - 10000		0.8	0.8	0.8	0.8
10000 - 30000		1.0	1.0	1.0	1.0
30000 - 100000		1.2	1.2	1.2	1.2
100000 - 300000		1.5	1.5	1.5	1.5
300000 - 1000000		2.0	2.0	2.0	2.0
1000000 - 3000000		2.5	2.5	2.5	2.5
3000000 - 10000000		3.0	3.0	3.0	3.0
10000000 - 30000000		4.0	4.0	4.0	4.0
30000000 - 100000000		5.0	5.0	5.0	5.0
100000000 - 300000000		6.0	6.0	6.0	6.0
300000000 - 1000000000		8.0	8.0	8.0	8.0
1000000000 - 3000000000		10.0	10.0	10.0	10.0
3000000000 - 10000000000		12.0	12.0	12.0	12.0
10000000000 - 30000000000		15.0	15.0	15.0	15.0
30000000000 - 100000000000		20.0	20.0	20.0	20.0
100000000000 - 300000000000		25.0	25.0	25.0	25.0
300000000000 - 1000000000000		30.0	30.0	30.0	30.0
1000000000000 - 3000000000000		40.0	40.0	40.0	40.0
3000000000000 - 10000000000000		50.0	50.0	50.0	50.0
10000000000000 - 30000000000000		60.0	60.0	60.0	60.0
30000000000000 - 100000000000000		80.0	80.0	80.0	80.0
100000000000000 - 300000000000000		100.0	100.0	100.0	100.0
300000000000000 - 1000000000000000		120.0	120.0	120.0	120.0
1000000000000000 - 3000000000000000		150.0	150.0	150.0	150.0
3000000000000000 - 10000000000000000		200.0	200.0	200.0	200.0
10000000000000000 - 30000000000000000		250.0	250.0	250.0	250.0
30000000000000000 - 100000000000000000		300.0	300.0	300.0	300.0
100000000000000000 - 300000000000000000		400.0	400.0	400.0	400.0
300000000000000000 - 1000000000000000000		500.0	500.0	500.0	500.0
1000000000000000000 - 3000000000000000000		600.0	600.0	600.0	600.0
3000000000000000000 - 10000000000000000000		800.0	800.0	800.0	800.0
10000000000000000000 - 30000000000000000000		1000.0	1000.0	1000.0	1000.0
30000000000000000000 - 100000000000000000000		1200.0	1200.0	1200.0	1200.0
100000000000000000000 - 300000000000000000000		1500.0	1500.0	1500.0	1500.0
300000000000000000000 - 1000000000000000000000		2000.0	2000.0	2000.0	2000.0
1000000000000000000000 - 3000000000000000000000		2500.0	2500.0	2500.0	2500.0
3000000000000000000000 - 10000000000000000000000		3000.0	3000.0	3000.0	3000.0
10000000000000000000000 - 30000000000000000000000		4000.0	4000.0	4000.0	4000.0
30000000000000000000000 - 100000000000000000000000		5000.0	5000.0	5000.0	5000.0
100000000000000000000000 - 300000000000000000000000		6000.0	6000.0	6000.0	6000.0
300000000000000000000000 - 1000000000000000000000000		8000.0	8000.0	8000.0	8000.0
1000000000000000000000000 - 3000000000000000000000000		10000.0	10000.0	10000.0	10000.0
3000000000000000000000000 - 10000000000000000000000000		12000.0	12000.0	12000.0	12000.0
10000000000000000000000000 - 30000000000000000000000000		15000.0	15000.0	15000.0	15000.0
30000000000000000000000000 - 100000000000000000000000000		20000.0	20000.0	20000.0	20000.0
100000000000000000000000000 - 300000000000000000000000000		25000.0	25000.0	25000.0	25000.0
300000000000000000000000000 - 1000000000000000000000000000		30000.0	30000.0	30000.0	30000.0
1000000000000000000000000000 - 3000000000000000000000000000		40000.0	40000.0	40000.0	40000.0
3000000000000000000000000000 - 10000000000000000000000000000		50000.0	50000.0	50000.0	50000.0
10000000000000000000000000000 - 30000000000000000000000000000		60000.0	60000.0	60000.0	60000.0
30000000000000000000000000000 - 100000000000000000000000000000		80000.0	80000.0	80000.0	80000.0
100000000000000000000000000000 - 300000000000000000000000000000		100000.0	100000.0	100000.0	100000.0
300000000000000000000000000000 - 1000000000000000000000000000000		120000.0	120000.0	120000.0	120000.0
1000000000000000000000000000000 - 3000000000000000000000000000000		150000.0	150000.0	150000.0	150000.0
3000000000000000000000000000000 - 10000000000000000000000000000000		200000.0	200000.0	200000.0	200000.0
10000000000000000000000000000000 - 30000000000000000000000000000000		250000.0	250000.0	250000.0	250000.0
30000000000000000000000000000000 - 100000000000000000000000000000000		300000.0	300000.0	300000.0	300000.0
100000000000000000000000000000000 - 300000000000000000000000000000000		400000.0	400000.0	400000.0	400000.0
300000000000000000000000000000000 - 1000000000000000000000000000000000		500000.0	500000.0	500000.0	500000.0
1000000000000000000000000000000000 - 3000000000000000000000000000000000		600000.0	600000.0	600000.0	600000.0
3000000000000000000000000000000000 - 10000000000000000000000000000000000		800000.0	800000.0	800000.0	800000.0
10000000000000000000000000000000000 - 30000000000000000000000000000000000		1000000.0	1000000.0	1000000.0	1000000.0
30000000000000000000000000000000000 - 100000000000000000000000000000000000		1200000.0	1200000.0	1200000.0	1200000.0
100000000000000000000000000000000000 - 300000000000000000000000000000000000		1500000.0	1500000.0	1500000.0	1500000.0
300000000000000000000000000000000000 - 1000000000000000000000000000000000000		2000000.0	2000000.0	2000000.0	2000000.0
1000000000000000000000000000000000000 - 3000000000000000000000000000000000000		2500000.0	2500000.0	2500000.0	2500000.0
3000000000000000000000000000000000000 - 10000000000000000000000000000000000000		3000000.0	3000000.0	3000000.0	3000000.0
10000000000000000000000000000000000000 - 30000000000000000000000000000000000000		4000000.0	4000000.0	4000000.0	4000000.0
30000000000000000000000000000000000000 - 100000000000000000000000000000000000000		5000000.0	5000000.0	5000000.0	5000000.0
100000000000000000000000000000000000000 - 300000000000000000000000000000000000000		6000000.0	6000000.0	6000000.0	6000000.0
300000000000000000000000000000000000000 - 1000000000000000000000000000000000000000		8000000.0	8000000.0	8000000.0	8000000.0
1000000000000000000000000000000000000000 - 3000000000000000000000000000000000000000		10000000.0	10000000.0	10000000.0	10000000.0
3000000000000000000000000000000000000000 - 100		12000000.0	12000000.0	12000000.0	12000000.0
100 - 300		15000000.0	15000000.0	15000000.0	15000000.0
300 - 1000		20000000.0	20000000.0	20000000.0	20000000.0
1000 - 3000		25000000.0	25000000.0	25000000.0	25000000.0
3000 - 100		30000000.0	30000000.0	30000000.0	30000000.0
100 - 300		40000000.0	40000000.0	40000000.0	40000000.0
300 - 1000		50000000.0	50000000.0	50000000.0	50000000.0
1000 - 3000		60000000.0	60000000.0	60000000.0	60000000.0
3000 - 100		80000000.0	80000000.0	80000000.0	80000000.0
100 - 300		100000000.0	100000000.0	100000000.0	100000000.0
300 - 1000		120000000.0	120000000.0	120000000.0	120000000.0
1000 - 3000		150000000.0	150000000.0	150000000.0	150000000.0
3000 - 100		200000000.0	200000000.0	200000000.0	200000000.0
100 - 300		250000000.0	250000000.0	250000000.0	250000000.0
300 - 1000		300000000.0	300000000.0	300000000.0	300000000.0
1000 - 3000		400000000.0	400000000.0	400000000.0	400000000.0
3000 - 100		500000000.0	500000000.0	500000000.0	500000000.0
100 - 300		600000000.0	600000000.0	600000000.0	600000000.0
300 - 1000000					



17.10.13 NEW		GRADE	4	GRADE	ANGULAR	FINISH	SCALE
MFG APPR.	JEONG	ENG APPR.	CHOI	CHECKED	CHOI	DRAWN	NO.
17.10.13 NEW		TOLERANCES (mm)		1		1	
17-18		0.1		0.1		0.1	
19-24		0.1		0.1		0.1	
25-30		0.1		0.1		0.1	
31-40		0.1		0.1		0.1	
41-50		0.1		0.1		0.1	
51-60		0.1		0.1		0.1	
61-70		0.1		0.1		0.1	
71-80		0.1		0.1		0.1	
81-90		0.1		0.1		0.1	
91-100		0.1		0.1		0.1	
100-1500		0.1		0.1		0.1	
1500-2000		0.1		0.1		0.1	
2000-3000		0.1		0.1		0.1	
3000-4000		0.1		0.1		0.1	
4000-5000		0.1		0.1		0.1	
5000-10000		0.1		0.1		0.1	
10000-20000		0.1		0.1		0.1	
20000-50000		0.1		0.1		0.1	
50000-100000		0.1		0.1		0.1	
100000-200000		0.1		0.1		0.1	
200000-500000		0.1		0.1		0.1	
500000-1000000		0.1		0.1		0.1	
1000000-2000000		0.1		0.1		0.1	
2000000-5000000		0.1		0.1		0.1	
5000000-10000000		0.1		0.1		0.1	
10000000-20000000		0.1		0.1		0.1	
20000000-50000000		0.1		0.1		0.1	
50000000-100000000		0.1		0.1		0.1	
100000000-200000000		0.1		0.1		0.1	
200000000-500000000		0.1		0.1		0.1	
500000000-1000000000		0.1		0.1		0.1	
1000000000-2000000000		0.1		0.1		0.1	
2000000000-5000000000		0.1		0.1		0.1	
5000000000-10000000000		0.1		0.1		0.1	
10000000000-20000000000		0.1		0.1		0.1	
20000000000-50000000000		0.1		0.1		0.1	
50000000000-100000000000		0.1		0.1		0.1	
100000000000-200000000000		0.1		0.1		0.1	
200000000000-500000000000		0.1		0.1		0.1	
500000000000-1000000000000		0.1		0.1		0.1	
1000000000000-2000000000000		0.1		0.1		0.1	
2000000000000-5000000000000		0.1		0.1		0.1	
5000000000000-10000000000000		0.1		0.1		0.1	
10000000000000-20000000000000		0.1		0.1		0.1	
20000000000000-50000000000000		0.1		0.1		0.1	
50000000000000-100000000000000		0.1		0.1		0.1	
100000000000000-200000000000000		0.1		0.1		0.1	
200000000000000-500000000000000		0.1		0.1		0.1	
500000000000000-1000000000000000		0.1		0.1		0.1	
1000000000000000-2000000000000000		0.1		0.1		0.1	
2000000000000000-5000000000000000		0.1		0.1		0.1	
5000000000000000-10000000000000000		0.1		0.1		0.1	
10000000000000000-20000000000000000		0.1		0.1		0.1	
20000000000000000-50000000000000000		0.1		0.1		0.1	
50000000000000000-100000000000000000		0.1		0.1		0.1	
100000000000000000-200000000000000000		0.1		0.1		0.1	
200000000000000000-500000000000000000		0.1		0.1		0.1	
500000000000000000-1000000000000000000		0.1		0.1		0.1	
1000000000000000000-2000000000000000000		0.1		0.1		0.1	
2000000000000000000-5000000000000000000		0.1		0.1		0.1	
5000000000000000000-10000000000000000000		0.1		0.1		0.1	
10000000000000000000-20000000000000000000		0.1		0.1		0.1	
20000000000000000000-50000000000000000000		0.1		0.1		0.1	
50000000000000000000-100000000000000000000		0.1		0.1		0.1	
100000000000000000000-200000000000000000000		0.1		0.1		0.1	
200000000000000000000-500000000000000000000		0.1		0.1		0.1	
500000000000000000000-1000000000000000000000		0.1		0.1		0.1	
1000000000000000000000-2000000000000000000000		0.1		0.1		0.1	
2000000000000000000000-5000000000000000000000		0.1		0.1		0.1	
5000000000000000000000-10000000000000000000000		0.1		0.1		0.1	
10000000000000000000000-20000000000000000000000		0.1		0.1		0.1	
20000000000000000000000-50000000000000000000000		0.1		0.1		0.1	
50000000000000000000000-100000000000000000000000		0.1		0.1		0.1	
100000000000000000000000-200000000000000000000000		0.1		0.1		0.1	
200000000000000000000000-500000000000000000000000		0.1		0.1		0.1	
500000000000000000000000-1000000000000000000000000		0.1		0.1		0.1	
1000000000000000000000000-2000000000000000000000000		0.1		0.1		0.1	
2000000000000000000000000-5000000000000000000000000		0.1		0.1		0.1	
5000000000000000000000000-10000000000000000000000000		0.1		0.1		0.1	
10000000000000000000000000-20000000000000000000000000		0.1		0.1		0.1	
20000000000000000000000000-50000000000000000000000000		0.1		0.1		0.1	
50000000000000000000000000-100000000000000000000000000		0.1		0.1		0.1	
100000000000000000000000000-200000000000000000000000000		0.1		0.1		0.1	
200000000000000000000000000-500000000000000000000000000		0.1		0.1		0.1	
500000000000000000000000000-1000000000000000000000000000		0.1		0.1		0.1	
1000000000000000000000000000-2000000000000000000000000000		0.1		0.1		0.1	
2000000000000000000000000000-5000000000000000000000000000		0.1		0.1		0.1	
5000000000000000000000000000-10000000000000000000000000000		0.1		0.1		0.1	
10000000000000000000000000000-200000000000000000000000000000		0.1		0.1		0.1	
20000000000000000000000000000-500000000000000000000000000000		0.1		0.1		0.1	
50000000000000000000000000000-1000000000000000000000000000000		0.1		0.1		0.1	
100000000000000000000000000000-2000000000000000000000000000000		0.1		0.1		0.1	
200000000000000000000000000000-5000000000000000000000000000000		0.1		0.1		0.1	
500000000000000000000000000000-10000000000000000000000000000000		0.1		0.1		0.1	
1000000000000000000000000000000-20000000000000000000000000000000		0.1		0.1		0.1	
2000000000000000000000000000000-50000000000000000000000000000000		0.1		0.1		0.1	
5000000000000000000000000000000-100000000000000000000000000000000		0.1		0.1		0.1	
10000000000000000000000000000000-200000000000000000000000000000000		0.1		0.1		0.1	
20000000000000000000000000000000-500000000000000000000000000000000		0.1		0.1		0.1	
50000000000000000000000000000000-1000000000000000000000000000000000		0.1		0.1		0.1	
100000000000000000000000000000000-2000000000000000000000000000000000		0.1		0.1		0.1	
200000000000000000000000000000000-5000000000000000000000000000000000		0.1		0.1		0.1	
500000000000000000000000000000000-10000000000000000000000000000000000		0.1		0.1		0.1	
1000000000000000000000000000000000-20000000000000000000000000000000000		0.1		0.1		0.1	
2000000000000000000000000000000000-50000000000000000000000000000000000		0.1		0.1		0.1	
5000000000000000000000000000000000-100000000000000000000000000000000000		0.1		0.1		0.1	
10000000000000000000000000000000000-200000000000000000000000000000000000		0.1		0.1		0.1	
20000000000000000000000000000000000-500000000000000000000000000000000000		0.1		0.1		0.1	
50000000000000000000000000000000000-1000000000000000000000000000000000000		0.1		0.1		0.1	
100000000000000000000000000000000000-2000000000000000000000000000000000000		0.1		0.1		0.1	
200000000000000000000000000000000000-5000000000000000000000000000000000000		0.1		0.1		0.1	
500000000000000000000000000000000000-10000000000000000000000000000000000000		0.1		0.1		0.1	
1000000000000000000000000000000000000-20000000000000000000000000000000000000		0.1		0.1		0.1	
2000000000000000000000000000000000000-50000000000000000000000000000000000000		0.1		0.1		0.1	
5000000000000000000000000000000000000-100000000000000000000000000000000000000		0.1		0.1		0.1	
10000000000000000000000000000000000000-200000000000000000000000000000000000000		0.1		0.1		0.1	
20000000000000000000000000000000000000-500000000000000000000000000000000000000		0.1		0.1		0.1	
50000000000000000000000000000000000000-1000000000000000000000000000000000000000		0.1		0.1		0.1	
100000000000000000000000000000000000000-2000000000000000000000000000000000000000		0.1		0.1		0.1	
200000000000000000000000000000000000000-5000000000000000000000000000000000000000		0.1		0.1		0.1	
500000000000000000000000000000000000000-100		0.1		0.1		0.1	
1000000000000000000000000000000000000000-200		0.1		0.1		0.1	
2000000000000000000000000000000000000000-500		0.1		0.1		0.1	
5000000000000000000000000000000000000000-							