



Grade		4					Angle	$\pm$					Finish	Scale
Material							Heat Treatment					Part Name	DC-D4212R 2.8mm DC-D4217RX 2.8mm	
Surface Treatment														
Tolerance Range ( $\pm$ )												Part No		
Dimension	Grade	1	2	3	4	5								
4 Under		0.1	0.1	0.1	0.2	0.5								
4 ~ 16 Under		0.1	0.1	0.2	0.3	0.8								
16 ~ 63 Under		0.1	0.2	0.3	0.5	1.2								
63 ~ 250 Under		0.2	0.3	0.5	0.8	1.8								
250 ~ 1000 Under		0.3	0.5	0.8	1.2	2.0								
1000 ~ 2000 Under		0.5	0.8	1.2	1.8	5.0								
18.11.08	NEW													
Approved	Checked	Designer	Drafter											
JEONG		SHIN	SHIN											